
Stock DeepStream Designs rotomolded liners have a threaded drain hole about 2” up the side of the liner, instead of on the bottom, and we recommend installing side-wall drains on other liners because this drain hole can be covered conveniently by an optional Drain Filter Pac composed of drainage board, weed block fabric, and Bio-Barrier* to prevent clogging by silt and roots for an extended period of time. You may want to install additional drain holes as required by your installation. Liners are non-structural and are intended to be used with planter boxes.

For convenience DeepStream’s Drain Filter Pac, left, is an assembly of 3 components, right.

A planter is really just a shaped French Drain. The fines in the planting medium that clog drains are carried by the gravity-induced water flow downward towards the drain. These fines will block any filter membrane in a short time. The standard practice of placing the drain hole on the bottom of the planter liner covered with a few inches of gravel will quickly clog as the fines are drawn downward to the drain by water flow and gravity.

Even with the best soil selection, the speed of the water flow determines where fines will settle. If the water drains too fast, fines will be drawn to the drain, even a sidewall drain,
clogging the filter; too slow, and the plants drown. This is why we place our drainage hole on
the side of the planter.

**For the best results** place a **Drain Filter Pac** over the side wall drainage hole with the fabric
covered hard Bio Barrier bumps centered on the hole. Hold that in place and **control water speed**
at the same time by mounding .25 Cu. Ft of very clean, very coarse sand, 1-2 mm particle size, against
the Drain Filter Pac producing at least a 2-4" thick covering over before installing the other planting material. (For reference, the wire of a medium paper clip is 1 mm.) The reason for this size is to moderate the speed of the water flow. Gravel, even pea gravel, does not slow down water enough, drawing fines to the filter. Masonry or playground sand compacts, slowing water down too much, creating a watertight seal.

Clean coarse sand is hard to find. Recently I've been using a recycled rubber mulch that
looks like flakes and is available at Home Depot. I find if I mound it at least 4-6" deep all the
way around the drain pads and add some perlite it seems to accomplish the same water
slowing effect with the flakes acting like mini-baffles.

The coarse sand/rubber mulch filter covers and holds the **Tremdrain®** drain board (think of
plastic egg crate covered with geo-textile covering) which is used to increase the drainage
surface area. When adding the plants to the planter, be sure not to compress this drain
board against the side of the planter wall, especially easy to do with a large hard root ball, or
it will act as a perfect seal against the drain and stop all water flow.

**NOTE: Once the drain filter pack and coarse sand/rubber mulch are placed over the drain hole, but before installing the planting medium, run water into the liner to be sure the water will drain out.**

*BioBarrier®, used for more than 20 years by commercial growers, is a fabric embedded
with plastic dots containing a non-systemic herbicide that leaches out over a 15-year period.
It has a lower toxicity than table salt or aspirin, yet creates a 2” thick root-deflection zone
around the drain. The manufacturer says that it is effective for up to 15 years. We know by
experience that it may not be effective against aggressive roots of plants such as Bamboo
and Clusia. However, using **BioBarrier**, combined with proper soil and filtration composite,
and you may be able to go 15 years without digging up a planter for drains blocked by roots.